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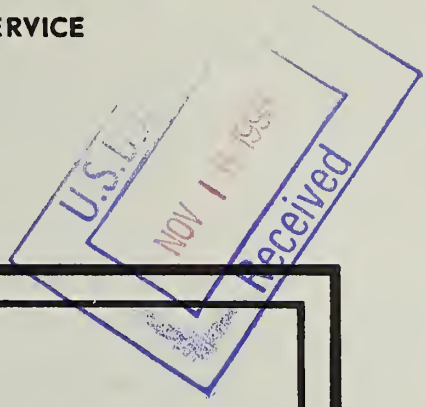
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**UNITED STATES  
STANDARDS**  
*for grades of*  
**FROZEN BLUEBERRIES**



**EFFECTIVE MAY 7, 1955**

**Second Issue**

***As Amended***

These standards supersede the standards  
which have been in effect since

March 20, 1951

This is the second issue of the United States Standards for Grades of Frozen Blueberries. These standards are issued by the Department after careful consideration of all data and views submitted.

These standards were recodified in the Federal Register of December 9, 1953 (18 F.R. 7944) and no change was made except in the format. Section 52.619 was amended (22 F.R. 3535) to become effective July 1, 1957.

As in the case of other standards for processed fruits and vegetables, these standards are designed to serve as a convenient basis for sales, for establishing quality control programs, and for determining loan values. They will also serve as a basis for the inspection of this commodity by Federal inspection service, which is available for the inspection of other processed products as well.

The Department welcomes suggestions which might aid in improving these standards in future revisions. Comments may be submitted to, and copies of these standards obtained from:

Chief, Processed Products Standardization  
and Inspection Branch  
Fruit and Vegetable Division  
Agricultural Marketing Service  
United States Department of Agriculture  
Washington 25, D. C.



# UNITED STATES STANDARDS FOR GRADES OF FROZEN BLUEBERRIES<sup>1</sup>

Effective May 7, 1955, as amended

## PRODUCT DESCRIPTION, TYPES, AND GRADES

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§ 52.611 *Product description.* Frozen blueberries are prepared from sound, properly ripened fresh fruit of the blueberry bush (Genus *Vaccinium*), including species or varieties often called "huckleberries," but not of the Genus *Gaylussacia*; are cleaned and stemmed; are properly washed; are packed with or without packing media; and are frozen and maintained at temperatures necessary for the preservation of the product.

§ 52.612 *Types of frozen blueberries.*

- (a) Native (or wild) type.
- (b) Cultivated type.

<sup>1</sup> Compliance with the requirements of these standards shall not excuse failure to comply with the provisions of the Federal Food, Drug, and Cosmetic Act.

§ 52.613 *Grades of frozen blueberries.*

(a) "U. S. Grade A" or "U. S. Fancy" is the quality of frozen blueberries that possess similar varietal characteristics; that are practically free from defects; that possess a good character; that possess a normal flavor and odor; and are of such quality with respect to color as to score not less than 90 points when scored in accordance with the scoring system outlined in this subpart.

(b) "U. S. Grade B" or "U. S. Choice" is the quality of frozen blueberries that possess similar varietal characteristics; that possess a good color; that are reasonably free from defects; that possess a reasonably good character; that possess a normal flavor and odor; and that score not less than 80 points when scored in accordance with the scoring system outlined in this subpart.

(c) "U. S. Grade C" or "U. S. Standard" is the quality of frozen blueberries that possess similar varietal characteristics; that possess a fairly good color; that are fairly free from defects; that possess a fairly good character; that possess a normal flavor and odor; and that score not less than 70 points when scored in accordance with the scoring system outlined in this subpart.

(d) "U. S. Grade D" or "Substandard" is the quality of frozen blueberries that fail to meet the requirements of U. S. Grade C or U. S. Standard.

## FACTORS OF QUALITY

§ 52.614 *Ascertaining the grade.* (a) The grade of frozen blueberries may be

ascertained by considering, in conjunction with the requirements of the respective grade, the respective ratings for the factors of color, absence of defects, and character.

(b) The relative importance of each factor which is scored is expressed numerically on the scale of 100. The maximum number of points that may be given such factors are:

| Factors:                | Points |
|-------------------------|--------|
| Color.....              | 20     |
| Absence of defects..... | 40     |
| Character.....          | 40     |
| Total score.....        | 100    |

(c) The scores for the factors of color, absence of defects, and character of frozen blueberries are determined when the product is sufficiently free from ice crystals to permit handling of the blueberries.

(d) "Normal flavor and odor" means that the product is free from objectionable flavors and objectionable odors of any kind.

§ 52.615 *Ascertaining the rating for the factors which are scored.* The essential variations within each factor which is scored are so described that the value may be ascertained for such factors and expressed numerically. The numerical range within each factor which is scored is inclusive (for example, "18 to 20 points" means 18, 19, or 20 points).

§ 52.616 *Color*—(a) (A) *classification.* Frozen blueberries that possess a very good color may be given a score of 18 to 20 points. "Very good color" means that the blueberries possess a practically uniform, bright, dark blue-purple color typical of properly matured berries for the variety and that there may be present not more than 5 percent by count of berries that possess a red-purple color. Frozen blueberries that are undercolored (not at least red-purple color) or that have a definite green cast are considered "green berries." (See § 52.617 (a).)

(b) (B) *classification.* If the frozen blueberries possess a good color, a score of 16 or 17 points may be given. "Good color" means that the blueberries possess

a reasonably uniform, dark blue-purple color typical of reasonably well-matured berries for the variety and that there may be present not more than 10 percent by count of berries that possess a red-purple color. Frozen blueberries that are under-colored (not at least red-purple color) or that have a definite green cast are considered "green berries." (See § 52.617 (a).)

(c) (C) *classification.* If the frozen blueberries possess a fairly good color, a score of 14 or 15 points may be given.

Frozen blueberries that fall into this classification shall not be graded above U. S. Grade C or U. S. Standard, regardless of the total score for the product (this is a limiting rule). "Fairly good color" means that the blueberries may be moderately variable in color, but are not definitely dull or off color, and there may be present not more than 20 percent by count of berries that possess a red-purple color. Frozen blueberries that are undercolored (not at least red-purple color) or that have a definite green cast are considered "green berries." (See § 52.617 (a).)

(d) (SStd) *classification.* Frozen blueberries that fail to meet the requirements of paragraph (c) of this section may be given a score of 0 to 13 points and shall not be graded above U. S. Grade D or Substandard, regardless of the total score for the product (this is a limiting rule).

§ 52.617 *Absence of defects*—(a) *General.* The factor of absence of defects refers to the degree of freedom from harmless extraneous material (such as leaves and large stems); from clusters; from cap stems; from green berries, undeveloped berries, or edible berries other than blueberries; and from berries damaged by insect, pathological, or any other injury.

(1) "Green berries" are blueberries that are undercolored and do not possess at least a red-purple color or that have a definite green cast, even though the over-all color of the berries may not be a true green color.

(2) "Cap stems" are small stems which



attach berries to the branch and means single cap stems or joined double cap stems with or without berries attached.

(3) A "cluster" means three or more joined cap stems with or without berries attached.

(4) "Undeveloped berries" are mummified berries with wrinkled or tough skins or which may be pathologically defective.

(b) (A) *classification*. Frozen blueberries that are practically free from defects may be given a score of 36 to 40 points. "Practically free from defects" means that the frozen blueberries are reasonably free from cap stems and for each 16 ounces of net weight, or the equivalent thereof, there may be present:

(1) Not more than a total of 2 whole leaves or large stems, provided such whole leaves and any other portions of leafy material do not exceed  $\frac{1}{2}$  square inch;

(2) Not more than a total of 10 berries that are green or undeveloped or edible berries other than blueberries or berries that are damaged, provided not more than 5 berries are undeveloped or edible berries other than blueberries or berries that are damaged; and

(3) In Native (or wild) type, not more than an average of 12 clusters in all samples or containers comprising the sample, provided there are no more than 16 clusters in any single sample or in any single container; or

(4) In Cultivated type, not more than 4 clusters.

(c) (B) *classification*. If the frozen blueberries are reasonably free from defects, a score of 32 to 35 points may be given. Frozen blueberries that fall into this classification shall not be graded above U. S. Grade B or U. S. Choice, regardless of the total score for the product (this is a limiting rule). "Reasonably free from defects" means that the frozen blueberries are reasonably free from cap stems and for each 16 ounces of net weight, or the equivalent thereof, there may be present:

(1) Not more than a total of 4 whole leaves or large stems, provided such

whole leaves and any other portions of leafy material do not exceed  $\frac{3}{4}$  square inch;

(2) Not more than a total of 16 berries that are green or undeveloped or edible berries other than blueberries or berries that are damaged, provided not more than 8 berries are undeveloped or edible berries other than blueberries or berries that are damaged; and

(3) In Native (or wild) type, not more than an average of 20 clusters in all samples or containers comprising the sample, provided there are no more than 28 clusters in any single sample or in any single container; or

(4) In Cultivated type, not more than 8 clusters.

(d) (C) *classification*. If the frozen blueberries are fairly free from defects, a score of 28 to 31 points may be given. Frozen blueberries that fall into this classification shall not be graded above U. S. Grade C or U. S. Standard, regardless of the total score for the product (this is a limiting rule). "Fairly free from defects" means that the frozen blueberries are fairly free from cap stems and for each 16 ounces of net weight, or the equivalent thereof, there may be present:

(1) Not more than a total of 6 whole leaves or large stems, provided such whole leaves and any other portions of leafy material do not exceed 1 square inch;

(2) Not more than a total of 20 berries that are green or undeveloped or edible berries other than blueberries or berries that are damaged, provided not more than 10 berries are undeveloped or edible berries other than blueberries or berries that are damaged; and

(3) In Native (or wild) type, not more than an average of 28 clusters in all samples or containers comprising the sample, provided there are no more than 40 clusters in any single sample or in any single container; or

(4) In Cultivated type, not more than 12 clusters.

(e) (SStd) *classification*. Frozen blue-

berries that fail to meet the requirements of paragraph (d) of this section may be given a score of 0 to 27 points and shall not be graded above U. S. Grade D or Substandard, regardless of the total score for the product (this is a limiting rule).

§ 52.618 *Character*—(a) (A) *classification*. Frozen blueberries that possess a good character may be given a score of 36 to 40 points. "Good character" means that the blueberries are reasonably firm, reasonably fleshy, practically whole, and practically intact with not more than 6 percent by weight of berries that may be crushed, mushy, or broken.

(b) (B) *classification*. If the frozen blueberries possess a reasonably good character, a score of 32 to 35 points may be given. Frozen blueberries that fall into this classification shall not be graded above U. S. Grade B or U. S. Choice, regardless of the total score for the product (this is a limiting rule). "Reasonably good character" means that the blueberries may be lacking in firmness and fleshy texture but are reasonably whole and reasonably intact with not more than 10 percent by weight of berries that may be crushed, mushy, or broken.

(c) (C) *classification*. If the frozen blueberries possess a fairly good character, a score of 28 to 31 points may be given. Frozen blueberries that fall into this classification shall not be graded above U. S. Grade C or U. S. Standard, regardless of the total score for the product (this is a limiting rule). "Fairly good character" means that the blueberries are fairly whole and fairly intact with not more than 20 percent by weight of berries that may be crushed, mushy, or broken.

(d) (SStd) *classification*. Frozen blueberries that fail to meet the require-

ments of paragraph (c) of this section may be given a score of 0 to 27 points and shall not be graded above U. S. Grade D or Substandard, regardless of the total score for the product (this is a limiting rule).

#### LOT INSPECTION AND CERTIFICATION

##### § 52.619 *Ascertaining the grade of a lot.*

The grade of a lot of frozen blueberries covered by these standards is determined by procedures set forth in the Regulations Governing Inspection and Certification of Processed Fruits and Vegetables, Processed Products Thereof, and Certain Other Processed Food Products (§§ 52.1 through 52.87).

#### SCORE SHEET

##### § 52.620 *Score sheet for frozen blueberries.*

| Size and kind of container.....                                     |              | _____  |
|---|--------------|--|
| Container mark or identification.....                               |              | _____  |
| Label (style of pack--Ratio of fruit to sugar, etc., if shown)..... |              | _____  |
| Net weight (ounces).....  |              | _____  |
| Type.....   |              | _____  |
| Factors   | Score points |  |
| Color.....  | 20           | (A) 18-20<br>(B) 16-17<br>(C) 14-15<br>(D) 10-13 |
| Absence of defects.....   | 40           | (A) 36-40<br>(B) 32-35<br>(C) 28-31<br>(D) 10-27 |
| Character.....  | 40           | (A) 36-40<br>(B) 32-35<br>(C) 28-31<br>(D) 10-27 |
| Total score.....  | 100          |  |
| Flavor and odor.....  |              | _____  |
| Grade.....  |              | _____  |

<sup>1</sup> Indicates limiting rule.

*Recodified in the Federal Register of December 9, 1953 (18 F.R. 7944)*

*Amended in the Federal Register of May 7, 1955 (20 F.R. 3096)*

*Section 52.619 amended May 22, 1957 (22 F.R. 3535)*







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